



Porta-Tools™

10303 Pineland Road
Houston, TX 77044

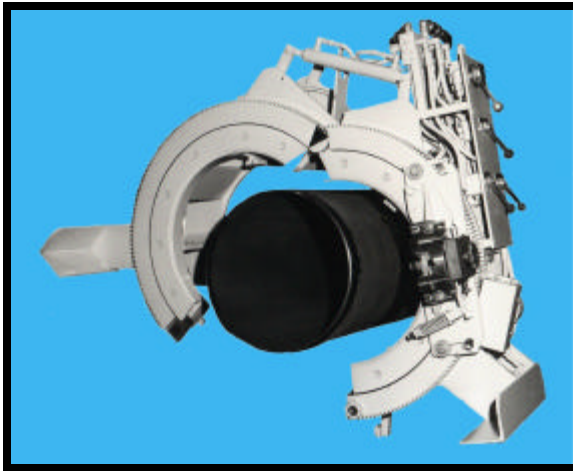
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Porta-Tools™ Porta-Cutterâ Typical Cutting Times

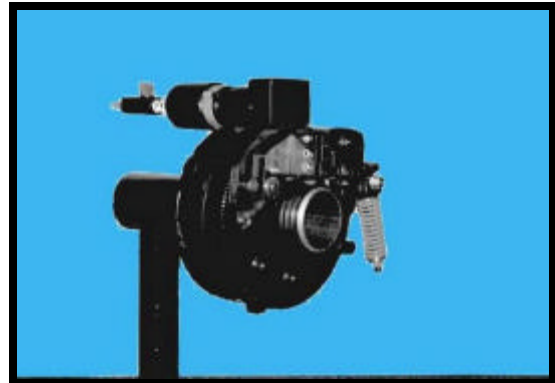
Model	Pipe O.D.	Wall Thickness	Form Tool	Cutting Time
MK I	6"	Sch 40	Left hand "J"	3 1/2 Minutes
MK II	10 3/4"	Sch 60	Left hand "J"	9 Minutes
MK II	10 3/4"	Sch 60	Double "J" bevel	9 Minutes
MK II	14"	Sch 10	Left hand "J"	4 Minutes
MK III	22"	Sch 20	Left hand "J"	8 1/2 Minutes
MK IV	30"	Sch Std	Left hand "J"	10 Minutes
MK VI	42"	Sch Std	Left hand "J"	17 Minutes
MK VII	42"	Sch Std	Left hand "J"	17 Minutes

Note:

All cutting times were recorded from cuts made on carbon steel pipe and were rounded UP to the next minute. Cutting time is recorded from first touch of cutting tool until cut is complete.



MK III Porta-Cutter



MK I Porta-Cutter